

H

Alouette

316
319

For correct identification of the types concerned refer to the basic numbers shown in the Index of Service Bulletins (page 1).

N° 05.62

CLASSIFICATION

SUBJECT : TIME LIMITS

Checking the tail gearbox strut P/N 3160S.23.10.220

Corresponds to modification : Not applicable

OFFICIAL APPROVAL

D.G.A.C. approved
April 12, 1977

R E M A R K

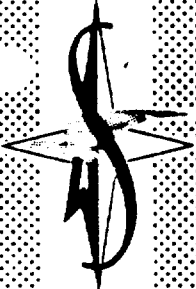
This Service Bulletin forms the subject of
the 30th ALOUETTE III Airworthiness Instruction

Date : April 12, 1977

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SERVICE BULLETIN



H/A/MAST N° 4 A

MANDATORY

H

SERVICE BULLETIN

1. PLANNING INFORMATION

A - EFFECTIVITY

All SA 316 - SA 319 type helicopters

B - REASON

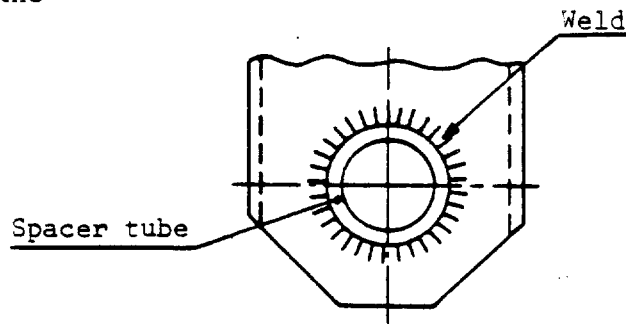
Checking the spacer weld beads on strut for defects.

C - DESCRIPTION

Remove the strut (refer to chapter 53-3 of Maintenance Manual) and submit the spacer tube weld beads at the lower section to a dye penetrant or a radiographic inspection.

CAUTION

All defects identified as incomplete fusion will result in scrapping the strut.



D - COMPLIANCE

On production line	: Not applicable
Retrofit action	: At the next periodic inspection of airframe then : At each major inspection
Spares	: Before the installation of a strut stored at the operator's.

NOTE : Record the embodiment of present Service Bulletin on aircraft documents.

E - APPROVAL

Approved by Official Authorities, on April 12, 1977.