



DIVISION HELICOPTERES  
ETABLISSEMENT DE MARIGNANE  
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CHEQUES POSTAUX :  
518.79 - MARSEILLE  
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410 975 F

R.C. SALON 57 B 54  
AIX 57 B 119  
SIRET : 572 094 514 00351

V/Réf.

N/Réf.

DIFFUSION

**B R**

28-04-76

## LETTRE SERVICE

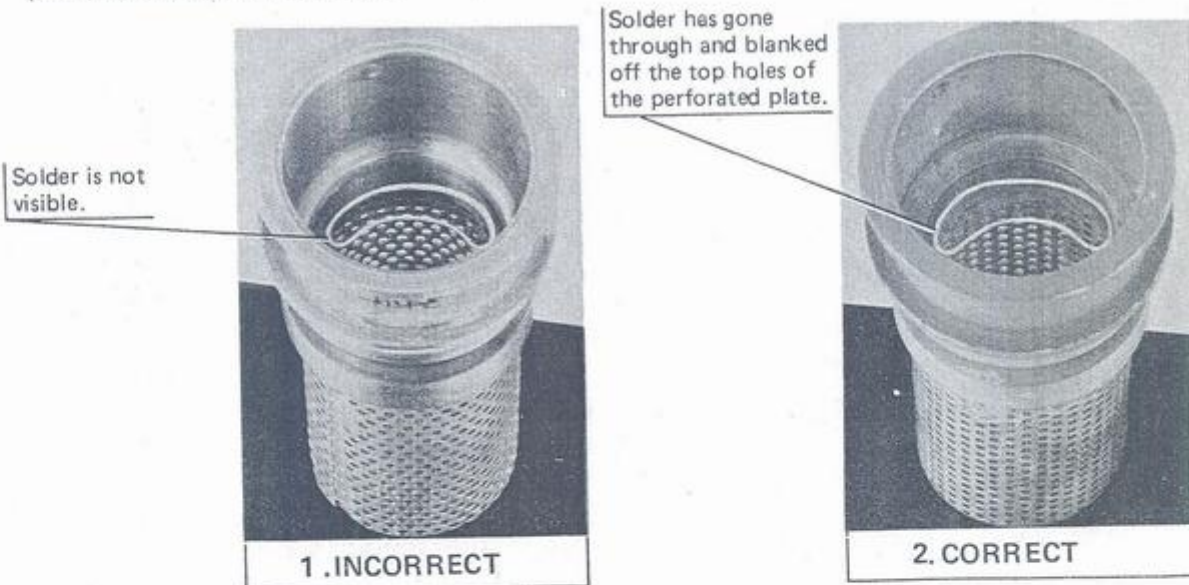
### N° 221-65-76

**SUBJECT** : ALOUETTE all types and LAMA helicopters.  
**ROTORS** : Tail gear box.

Dear Sirs,

Several cases of faulty soldering of strainer P/N 3130S.66.20.300 fitted to tail gear box oil filler neck, have been reported to us recently.

On receipt of the present Service Letter, we would therefore recommend that you proceed to visual inspection of the strainers in service or supplied as spares to check for correct penetration of the solder into the perforated plate (see drawings 1 and 2 below) :



If solder penetration were found insufficient, clean the strainer and solder again (tin soldering).

Yours faithfully,

J. BATIER

R. RASCHIERO

H/AV -017R